

Single-Piece Side Panel Series — 80cm Width Assembly Booklet

These pages are a translation accompanying the original technical drawings. Detail codes (e.g. A-A) and bolt/nut codes (e.g. M6X15 YB) are kept unchanged from the original; the same codes appear on the technical drawings that follow.

Parts List

1. Upper Ceiling
2. Lower Base
3. Length Upright
4. Rack Upright
5. Cable Pass-Through
6. Side Depth Brace
7. Top/Bottom Depth Brace
8. Side Panel
9. Rear Panel
10. Glazed Front Door

Assembly Steps

Step 1 — Length Upright

Screw the four uprights one by one to the lower base, as shown in details (Y-Y and Z-Z). Screw them to the upper ceiling in the same way at all four corners.

Note: You can mount the cabinet vertically or horizontally, as preferred.

Step 2 — Cable Pass-Through

Screw the cable pass-through cover in place with the appropriate screw, as shown in detail (X-X). Repeat the same process on both sides.

Step 3 — Side Depth Brace, Top/Bottom Depth Brace

Note: The M6x15 bolts shown in the image are fixed to the inner side of the upper ceiling and lower base. Using these bolts with an M6 nut, fix the top/bottom depth brace to the lower base and upper ceiling as shown in the image.

Screw the side depth brace in place with the appropriate bolt and nut, as shown in detail (A-A). Repeat the same process on the other sides of the side depth brace.

Note: The middle side depth brace is used on cabinets of 34U and above.

Step 4 — Rack Upright

Screw the rack uprights to the side depth brace with the appropriate bolt and nut, as shown in detail (H-H). Repeat the same process at the other corners.

Screw the rack uprights to the lower base and upper ceiling with the appropriate bolt and nut, as shown in detail (G-G). Repeat the same process at the other corners.

Step 5 — Side Panel

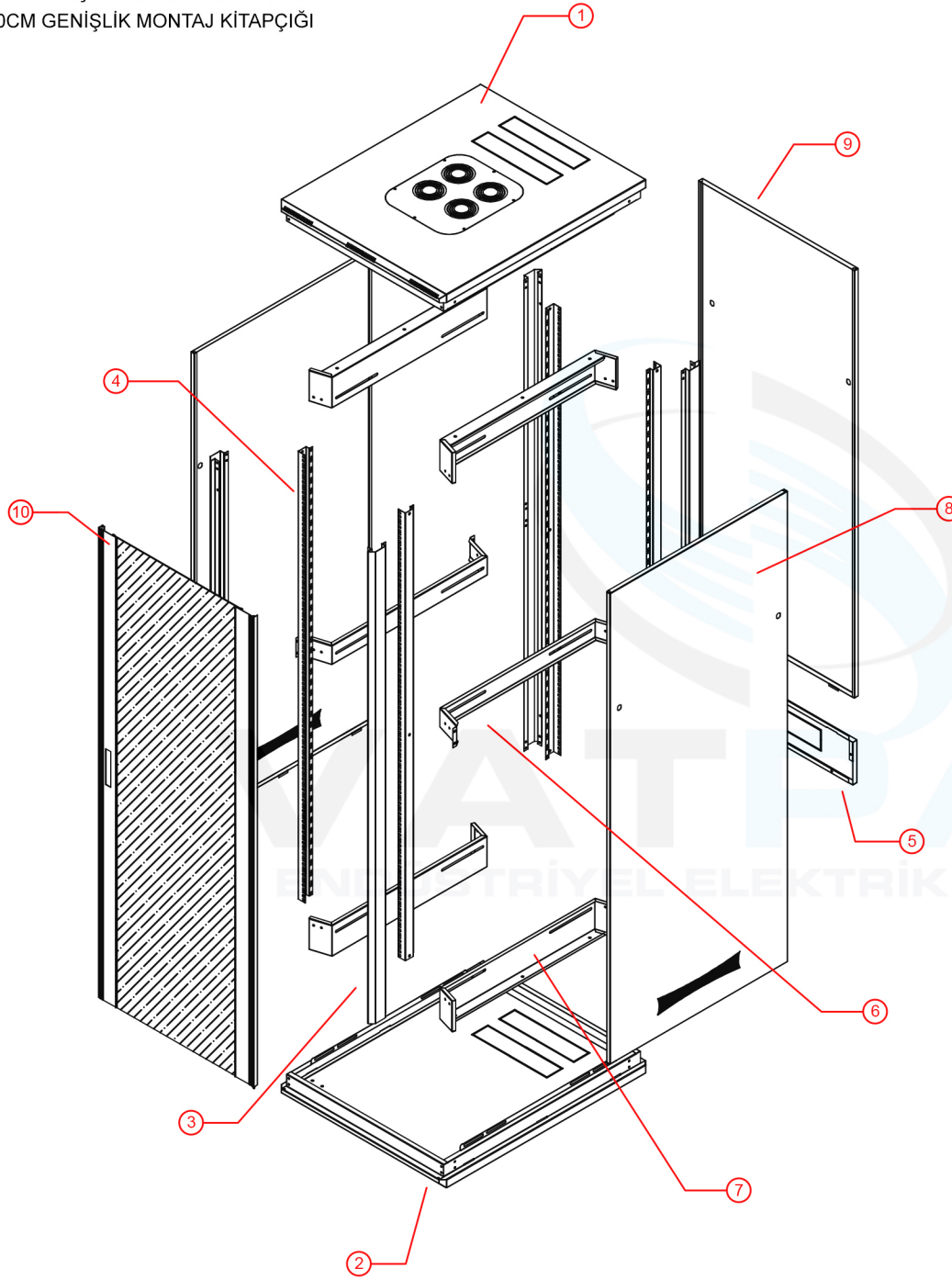
Insert the cover-fixing tabs at the bottom of the side panels, shown in detail (K-K), into the matching slots in the lower base. You can then perform the locking process.

Step 6 — Rear Panel, Glazed Front Door

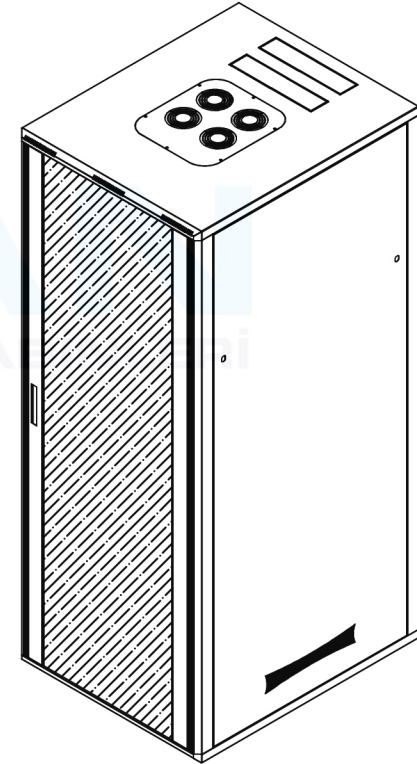
At the top of the glazed front door, pull the spring pin downward and insert it into the pin hole on the upper ceiling, as shown in detail (D-D).

At the bottom of the glazed front door, insert the door's snap pin, shown in detail (F-F), into the matching hole in the lower base.

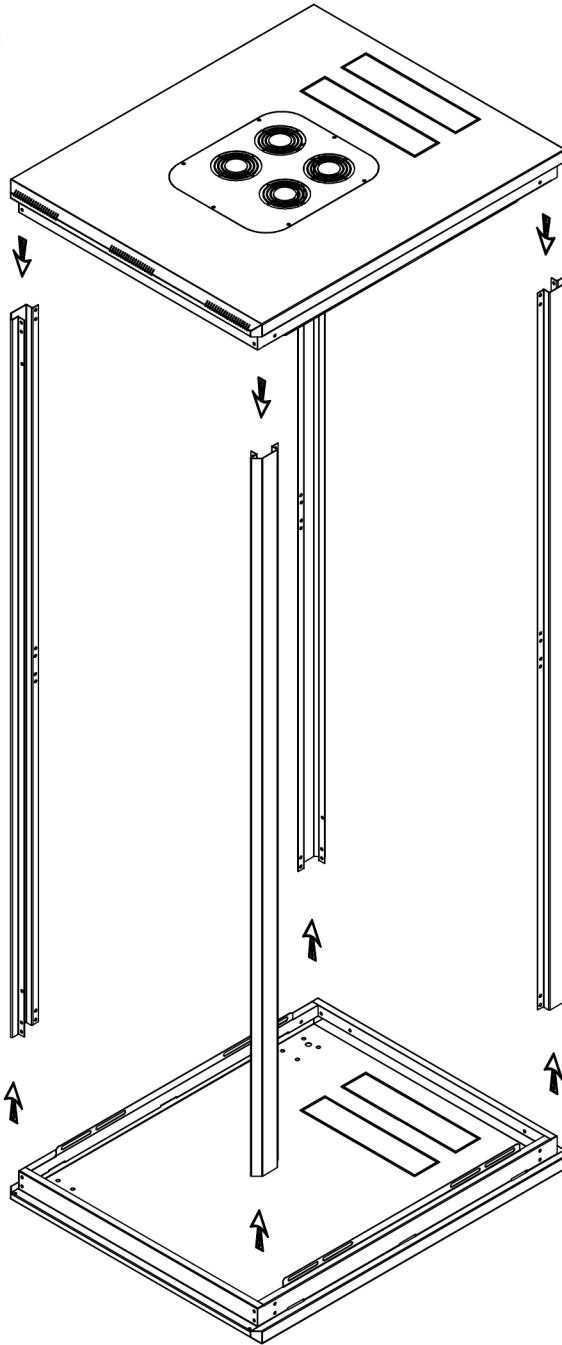
TEK PARA YAN KAPAK SERİSİ
80CM GENİŞLİK MONTAJ KİTAPÇIĞI



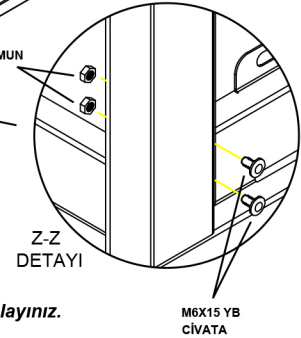
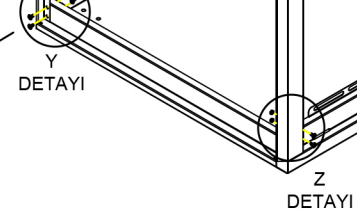
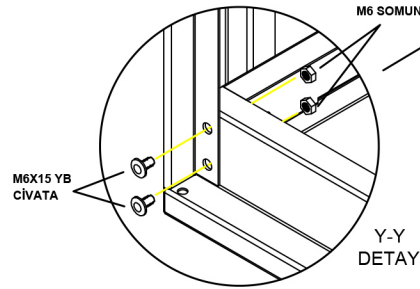
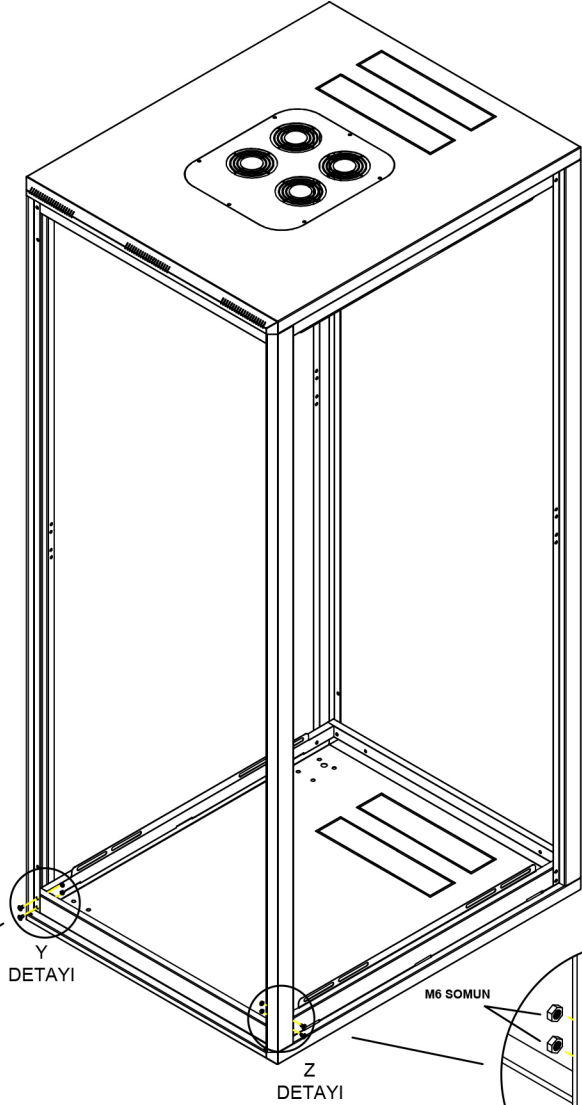
- ① ÜST TAVAN
- ② ALT TABAN
- ③ BOY DİKME
- ④ RACK DİKME
- ⑤ KABLO GEÇİŞ
- ⑥ YAN DERİNLİK ATKI
- ⑦ ALT UST DERİNLİK ATKI
- ⑧ YAN KAPAK
- ⑨ ARKA KAPAK
- ⑩ CAMLI ÖN KAPAK



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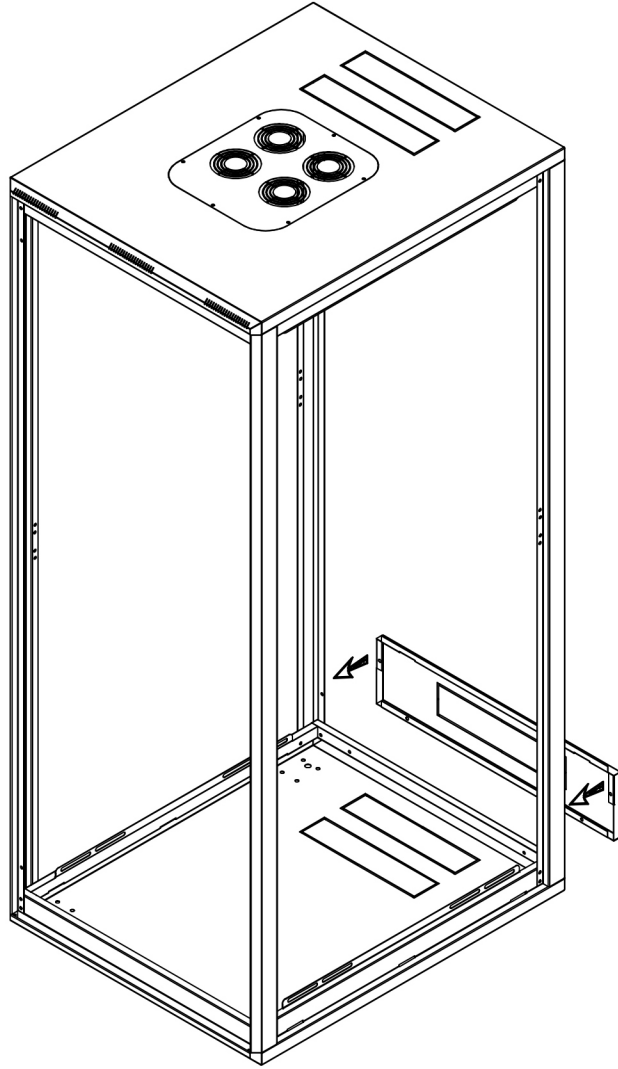
3 BOY DİKME



Dört adet dikmeyi (Y-Y VE Z-Z)detaylarında gözüktüğü gibi tek tek alt tabana vidalayınız.
Üst tavanıda aynı şekilde dört köşeden vidalayınız.

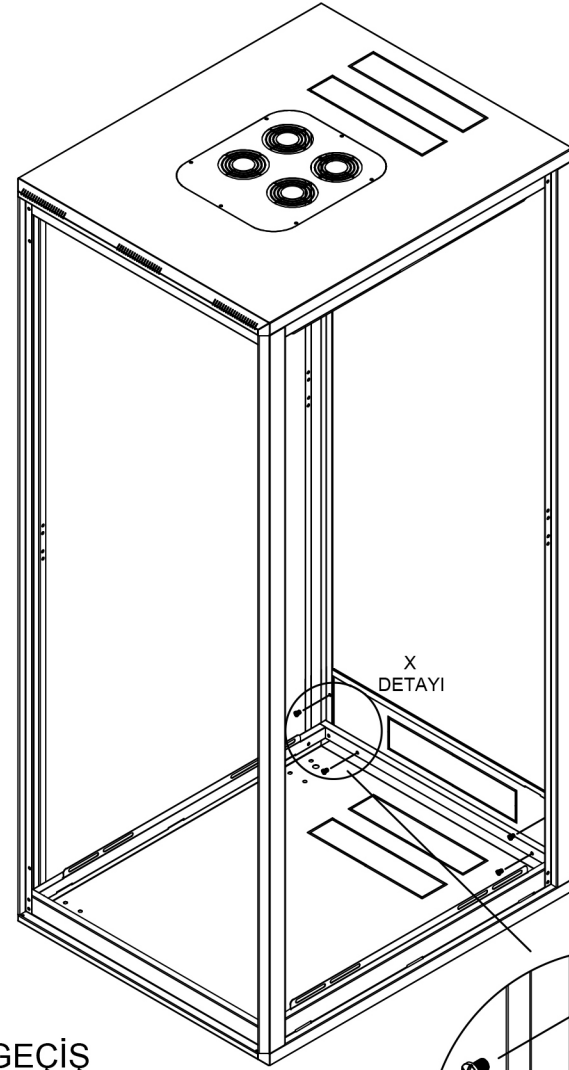
Not:Kabini isteğinize göre dikey veya yatay konumda montaj yapabilirsiniz.

2



5

KABLO GEÇİŞ



X
DETAYI

M5X15 YSB
CIVATA

X-X
DETAYI

*Kablo geiř kapagını (X-X) detayında gösterildiđi řekilde uygun vida ile vidalayınız.
Her iki tarafada aynı řlemi uygulayınız.*

3

7

ALT UST DERİNLİK ATKI

NOT: RESİMDE GÖSTERİLEN M6X15 CİVATALAR ÜST
TAVAN VE ALT TABANIN İÇ KISMINA
SABİTLENMİŞTİR.
ALT TABAN VE ÜST TAVAN DERİNLİK ATKISINI BU
CİVATALARI KULLANARAK M6 SOMUN İLE ALT
TABAN VE ÜST TAVANA RESİMDE GÖSTERİLDİĞİ GİBİ
SABİTLİYELİM.

M6X15 YB CİVATA
GÖVDEYE SABİTTİR.B-B
DETAYI

M6 SOMUN

A
DETAYI

M6 SOMUN

M6X15 YB
CİVATAA-A
DETAYI

6

YAN DERİNLİK ATKI

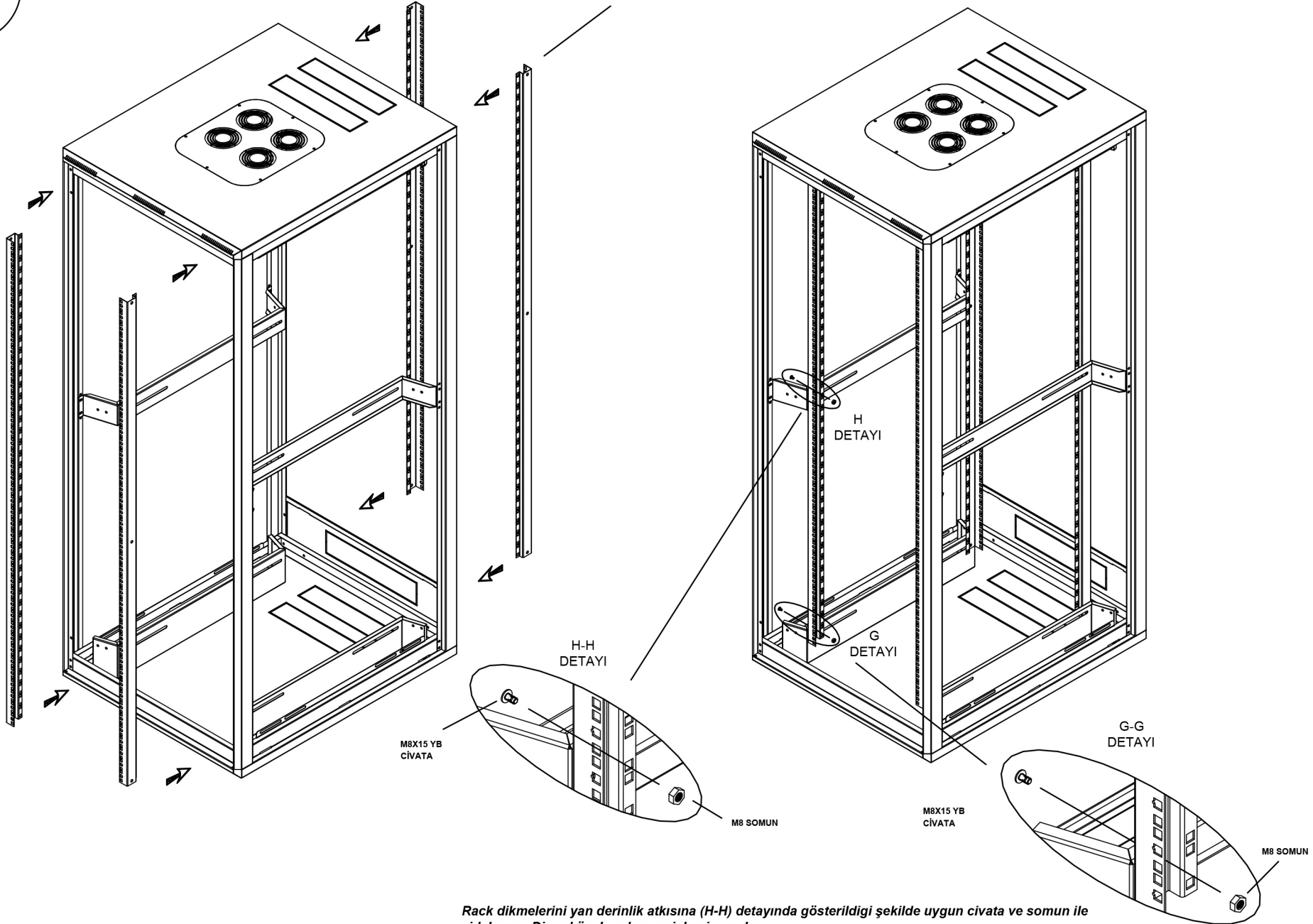
Yan derinlik atkısını (A-A) detayında gösterildiği şekilde uygun civata ve somunla vidalayınız.
Yan derinlik atkısının diğer taraflarında aynı şekilde yapınız.

Not: Orta kısımdaki yan derinlik atkısı 34U ve üzeri kabinlerde kullanılmaktadır.

4

4

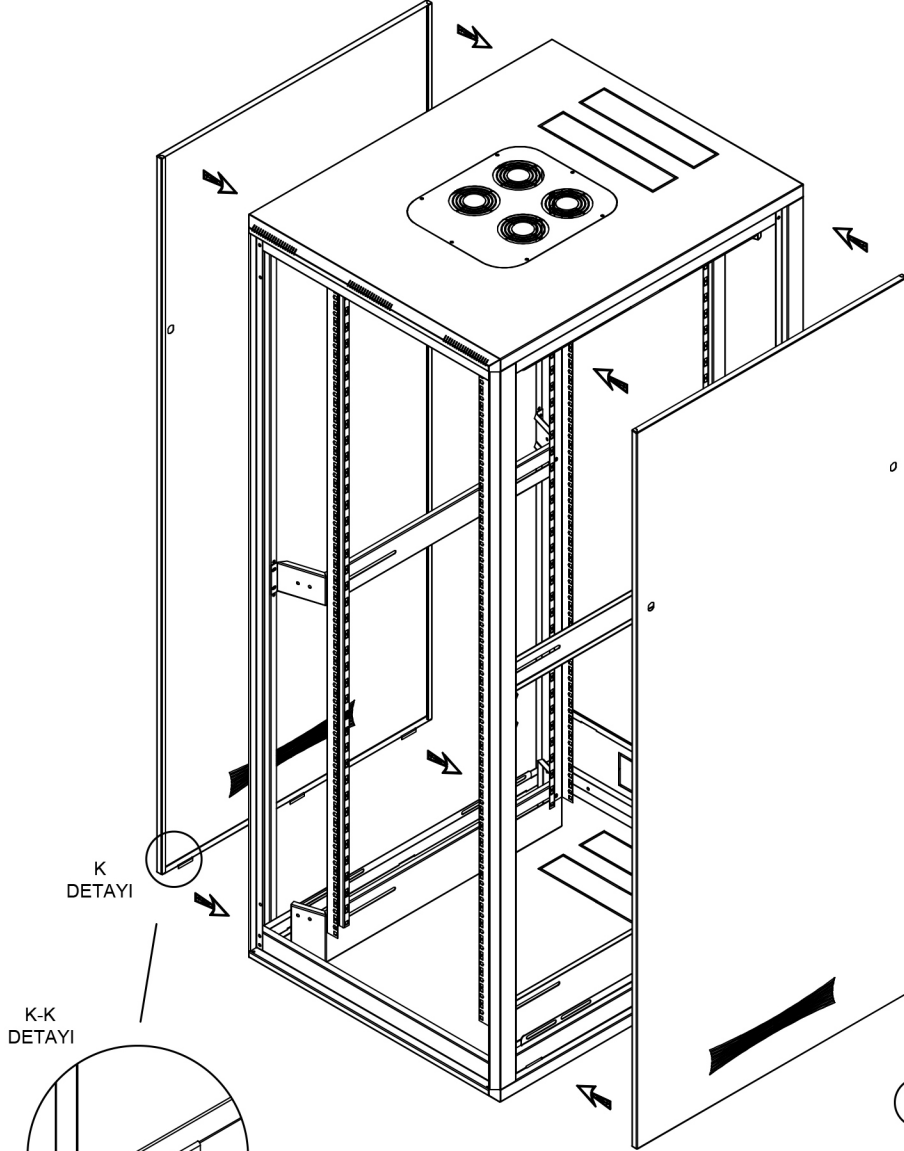
RACK DİKME



Rack dikmelerini yan derinlik atkısına (H-H) detayında gösterildiği şekilde uygun civata ve somun ile vidalayınız. Diğer köşelerde aynı işlemi uygulayınız.

Rack dikmelerini (G-G) detayında gösterildiği şekilde uygun civata ve somun ile alt taban ve üst tavana vidalayınız. Diğer köşelerde aynı işlemi uygulayınız.

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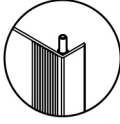
8

YAN KAPAK

Yan kapakların alt kısmında (K-K)detayında gösterilen kapagı sabitleme bükümleri alt tabanda uygun yarıklara yerleştiriniz.Daha sonra kilitleme işlemini yapabilirsiniz.

6

Camlı ön kapakın üst kısmında (D-D) detayın gösterildiği gibi yaylı pimi aşağı doğru çekerek üst tavandaki pim deliğine yerleştiriniz.



D-D
DETAYI

D
DETAYI

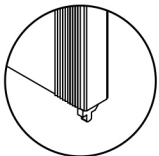
9

ARKA KAPAK

M
DETAYI

10

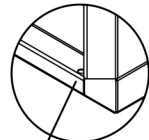
CAMLI ÖN KAPAK



F-F
DETAYI

F
DETAYI

DETAYI



T-T
DETAYI

Camlı ön kapakın alt tabanda yerleştirileceği pim deliği

Kapakı sabitleme bükümü

M-M
DETAYI